


Date: Wednesday, 28/05/2008 7:11:59 AM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	13-MAN SHOULDER HARNESS KIT	
Job Number :	39528	Part Number :	D412702011	
Estimate Number :	11863	Drawing Number :	N/A	
P.O. Number :		Project Number :	N/A	
This Issue :	28/05/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Revision :	E	
First Issue :	//	Type :	PURCHASED PARTS	
Previous Run :	35250	Material :		
Written By :			Due Date :	04/06/2008
Checked & Approved By :			Qty:	1
Comment :			Um:	Each
	Est.Rev:A 03.10.17 New issue KJ/RF Est Rev:B 06.04.03 As per DSI9324 JLM est rev C 06.12.14 per ecn871 ec Est Rev:D 07-03-14 As per DSI9351 JLM Est Rev:E 07-07-28 As per Rev E JLM Verified By:ec			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
Photocopy bluefile & type labels per PPPD412-702-011 CHG001

AS 08/05/28 08.5.28

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D412702069	Grommet
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
GROMMET KIT
Batch: *36449*

AS 08/05/28

4.0	D3195041	Bracket Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Bracket Assembly
Qty Part Number Description Batch
2 D3195-041 Bracket *B39317*

New Batch #

AS 08/05/28

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D3195043

Bracket Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
Bracket Assembly

Qty Part Number Description Batch

2 D3195-043 Bracket

B39318

New Batch #

JS 08/05/28 (X)

6.0

D31961

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Bar

Qty Part Number Description Batch

1 D3196-1 Bar

31466

JS 08/05/28 (X)

7.0

D31963

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Bar

Qty Part Number Description Batch

1 D3196-3 Bar

32136

JS 08/05/29 (X)

8.0

D31964

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Bar

Qty Part Number Description Batch

1 D3196-4 Bar

30654

JS 08/05/29 (X)

9.0

D3197041

Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
Bar Assembly

Qty Part Number Description Batch

2 D3197-041 Bar

B37885

JS 08/05/29 (X)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

D31981

Fitting



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Fitting

Qty Part Number Description Batch

4 D3198-1 Fitting 35282

AS 08/05/29 (X)

11.0

D3215041

Belt Assembly



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)
Harness Assembly

Qty Part Number Description Batch

18 D3215-041 Harness Assembly 35253

AS 08/05/28 (X)

12.0

D3215043

Belt Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Harness Assembly

Qty Part Number Description Batch

4 D3215-043 Harness Assembly B35254

AS 08/05/28 (X)

13.0

D32681

Placard



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Placard

Batch: 37777

AS 08/05/28 (X)

14.0

AN45A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt

Qty Part Number Description Batch

4 AN4-5A Bolt M106605

AS 08/05/28 (X)

15.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt

Qty Part Number Description Batch

4 AN4-13A Bolt M107534

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Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

AN420A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Qty Part Number Description Batch

8 AN4-20A Bolt

M16895

AS 08/05/28 (X)

17.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

Qty Part Number Description Batch

20 AN960JD416 Washer

M10732

AS 08/05/28 (X)

18.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4)

M107478

AS 08/05/28 (X)

19.0

MS24694S152

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Qty Part Number Description Batch

8 MS24694-S152 Screw

M101124

AS 08/05/28 (X)

20.0

MS24694S154

SCREW



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

SCREW

Batch:

M105057

KS 08/05/28 (X)

21.0

D35461

Clip



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

CLIP

BATCH:

30455

AS 08/05/28 (X)

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Machine Or Operation:

Description :

22.0

D355111

Hook and Loop Tie



Comment: Qty.: 13.0000 Each(s)/Unit Total: 13.0000 Each(s)
HOOK AND LOOP TIE

B35151

AS 08/05/28 (X)

23.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8 08/05/28 (X)

24.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-011

Location: _____

PPP Rev: _____

Rev B

AS 08/05/28 (X)

25.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/29 (X)

Job Completion



MF 08-05-29